# ECU Mounting Bracket Installation

## Parts List

<table>
<thead>
<tr>
<th>Item</th>
<th>Component</th>
<th>Part Number</th>
<th>Qty</th>
</tr>
</thead>
<tbody>
<tr>
<td>1.</td>
<td>Bracket, ECU Mounting</td>
<td>202-0481-06</td>
<td>1</td>
</tr>
<tr>
<td>2.</td>
<td>Screw 8-32 x 1/2” Hex</td>
<td>514-0151-01</td>
<td>4</td>
</tr>
<tr>
<td>3.</td>
<td>Washer, Flat M8</td>
<td>517-0002-01</td>
<td>2</td>
</tr>
<tr>
<td>4.</td>
<td>Bolt, Socket M8 x 1.25 x 30mm</td>
<td>515-0121-02</td>
<td>2</td>
</tr>
<tr>
<td>6.</td>
<td>Instruction Guide</td>
<td>602-0339-01</td>
<td>1</td>
</tr>
</tbody>
</table>
Overview

These instructions provide the suggested location and procedure for installing the ECU Mounting Bracket on qualified vehicles for the easiest installation and best performance. The ECU Mounting Bracket can be used to mount various types of ECU devices such as the GeoSteer Control Unit (GCU) or ECU4. Use these instructions for the basic explanation of how and where to mount the ECU Mounting Bracket and then attach the required ECU as needed.

Note: The installer can mount the ECU in alternative locations than the one suggested by the manufacturer so long as the mounting point is firmly attached to the frame of the vehicle, square with the direction of travel of the vehicle at all axes, located where it will not interfere the driver or normal operation of the vehicle, and protected from being damaged. If the ECU is mounted in an alternative location, verify the proper orientation is selected in the AutoSteer setup steps when required.

Note: Always refer to your AutoSteer system documentation to ensure this ECU Mounting Bracket Kit meets the mounting requirements (ex. orientation, ECU device) for your device and use case.

Note: Always verify that the ECU bracket and ECU device do not interfere with the seat (including when deflated or at lowest position) and/or other equipment in the cab.

Note: Additional hardware is provided with this kit that may not be used on all installations. The additional hardware is provided to allow for custom installations or additional model support.

Supported Vehicles

The following models have been confirmed to be compatible with this ECU Mounting Bracket Kit:

Supported Make, Models, and Year Model was First Released Page

- Custom Installations on Non-Supported Vehicles ................................................................. 7
- Fendt Favorit 711, 712, 714, and 716 (1998 -) ............................................................... 3
- Fendt Favorit 916, 920, 924, and 926 (2000 -) ............................................................... 5
- Fendt Vario 711, 712, 714, and 716 (2003 -) ................................................................. 3
- Fendt Vario 815, 817, and 818 (2002 -) ................................................................. 3
- Fendt Vario 916, 918, 920, 924, 926, and 930 (2002 -) ................................................. 5
- Fendt Vario COM 3 712, 714, 716, and 718 (2006 -) ...................................................... 3
- Fendt Vario COM 3 818 and 820 (2006 -) ................................................................. 3
Fendt Favorit 711, 712, 714, and 716 (1998 -)
Fendt Vario 711, 712, 714, and 716 (2003 -)
Fendt Vario COM 3 712, 714, 716, and 718 (2006 -)
Fendt Vario 815, 817, and 818 (2002 -)
Fendt Vario COM 3 818 and 820 (2006 -)

Note: These instructions cannot be used to mount the ECU Mounting Bracket on a Fend vehicle with a reversible steering option. A custom installation of the ECU Mounting Bracket will need to be performed on those vehicles.

1. Locate the open area on the left side of the seat.

2. Locate the two bolts on the left side of the seat that hold the seat to the floor.

   Note: You will need to pull the rubber protector away from the seat base to see and access the bolts.

3. Remove the two bolts holding the seat to the floor with a 6mm Allen wrench.

4. Attach the ECU Mounting Bracket to the seat with two M8 x 1.25 x 30mm Allen head bolts and M8 flat washers. Tighten with a 6mm Allen wrench.
5. Attach the ECU device to the mounting bracket with four 8-32 x 1/2” Hex Screws using a 1/4” nut driver. Do not over tighten.

   **Note:** The connectors should face the rear of the vehicle.

6. Attach the required cables and harness to the ECU device to complete this portion of the installation.

   **Note:** GeoSteer Control Unit showed installed for reference.
Fendt Favorit 916, 920, 924, and 926 (2000 -)
• Fendt Vario 916, 918, 920, 924, 926, and 930 (2002 -)

Note: These instructions cannot be used to mount the ECU Mounting Bracket on a Fend vehicle with a reversible steering option. A custom installation of the ECU Mounting Bracket will need to be performed on those vehicles.

1. Locate the area on the right side of the seat platform.

2. Locate the two bolts on the right side of the seat that hold the seat to the pedestal.
   
   Note: You will need to pull the rubber protector away from the seat base to see and access the bolts.

3. Remove the two bolts holding the seat to the pedestal with a 6mm Allen wrench.

4. Attach the ECU Mounting Bracket to the seat pedestal with two M8 x 1.25 x 30mm Allen head bolts and M8 flat washers. Tighten with a 6mm Allen wrench.
5. Attach the ECU device to the mounting bracket with four 8-32 x 1/2” Hex Screws using a 1/4” nut driver. Do not over tighten.

   **Note:** The connectors should face the rear of the vehicle.

6. Attach the required cables and harness to the ECU device to complete this portion of the installation.

   **Note:** GeoSteer Control Unit showed installed for reference.
Custom Installations on Non-Supported Vehicles

This ECU Mounting Bracket can be modified as necessary to fit other vehicles not covered in this manual that may have the same or even different seat hardware configurations. The ECU Mounting Bracket can be modified by drilling new mounting holes in the bracket to match the hole pattern of the machine. When installing the ECU Mounting Bracket in a custom installation always keep in mind the following requirements:

- Confirm that there is sufficient clearance around the seat to accommodate the ECU Mounting Bracket and ECU device as the seat suspension moves up-and-down even with the seat at its lowest level (ex. all the air removed).
- Confirm that there is sufficient clearance to allow the seat to rotate without interfering with the ECU Mounting Bracket and ECU device.
- Confirm that the ECU Mounting Bracket and ECU device do not interfere with any of the vehicle’s seat or other control levers and knobs.
- Confirm that the ECU Mounting Bracket and ECU device do not interfere with the operator’s visibility while operating the vehicle.
- Confirm that the ECU Device when mounted will not be damaged by falling objects or placed where other material can be piled on top of it.
- Confirm that the ECU Mounting Bracket is firmly secured to the vehicle.
- Confirm that the ECU device is mounted square in all directions (horizontally, vertically, and front to back) to the direction of travel of the vehicle after it is installed. The ECU device must be mounted within 2 degrees of square in all angles for best vehicle performance.