Wheel Angle Sensor Kit Installation

<table>
<thead>
<tr>
<th>Item</th>
<th>Component</th>
<th>Part Number</th>
<th>Qty</th>
</tr>
</thead>
<tbody>
<tr>
<td>1.</td>
<td>Bracket Kit, WAS</td>
<td>200-0437-02</td>
<td>1</td>
</tr>
<tr>
<td>2.</td>
<td>WAS Assembly</td>
<td>200-0468-01</td>
<td>1</td>
</tr>
<tr>
<td>3.</td>
<td>Instruction Guide</td>
<td>602-0489-01</td>
<td>1</td>
</tr>
</tbody>
</table>
Overview

Always shut down the vehicle when working around the steering axle or pivot point when installing or adjusting the Wheel Angle Sensor components. The steering mechanism could move suddenly and unexpectedly and cause severe injury or death.

These instructions provide the procedure for installing the Wheel Angle Sensor on the supported vehicles listed. The Wheel Angle Sensor sends feedback to the AutoSteer system to give it the relative position of the steering axle, pivot point, or other steering mechanism so the AutoSteer system can better predict how far and fast to turn.

**Note:** This installation requires the installer to cut the standard length of rods to specific lengths to work on the vehicle. This manual provides suggested cut lengths and final assembly lengths as a best recommendation. However due to the high possibility of variations to the steering mechanisms it is always the responsibility of the installer to verify the suggested lengths will work for their particular installation. The manufacturer is not responsible for damage caused by incorrectly installed Wheel Angle Sensors. The installer takes responsibility for all risks from damage and injury when installing a Wheel Angle Sensor on a vehicle.

Supported Vehicles

The following models have been confirmed to be compatible with this Wheel Angle Sensor Kit:

<table>
<thead>
<tr>
<th>Supported Make, Models, and Year Model was First Released</th>
<th>Page</th>
</tr>
</thead>
<tbody>
<tr>
<td>Ag Chem RoGator 864, 1064, 1264 (2002 -)</td>
<td>3</td>
</tr>
<tr>
<td>Ag Chem RoGator 874, 1074, 1274, 1274C, SS874, SS1074 (2005 -)</td>
<td>3</td>
</tr>
</tbody>
</table>
Overview

These models are manufactured with two different front axles. This Wheel Angle Sensor kit will work with both of them. The main difference is where the Linkage Rod Mounting Bracket is attached. For Option 1, shown in Figure 1, there are two existing holes on the front side of the kingpin pivot point. For Option 2, shown in Figure 2, there is a single hole in line with the kingpin. Follow the instructions in the following sections for the axle type for the installation being installed on when specifically called out.

Figure 1  Axle Type 1 Option Mounting Point

Figure 2  Axle Type 2 Option Mounting Point
Install Wheel Angle Sensor Brackets

The Wheel Angle Sensor needs to be connected to two points on the vehicle’s steering mechanism. One point is stationary and the other point moves as the steering mechanism turns from right to left. Follow the procedure to attach the Wheel Angle Sensor Brackets and Wheel Angle Sensor.

Wheel Angle Sensor Mounting Bracket

<table>
<thead>
<tr>
<th>Install Wheel Angle Sensor Brackets - Common Parts</th>
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</thead>
</table>

1. Identify the Wheel Angle Sensor mounting location at the left, front axle of the vehicle.

   **Note:** The Wheel Angle Sensor will be mounted on top of the kingpin.

   **Note:** The *Figure* shows axle type 1. The location is the same for axle type 2 vehicles.

   

   **Note:** The Wheel Angle Sensor Mounting bracket is installed the same way for both axle types although there are differences in the rest of the axle components. The *Figures* in this section will show the axle type 1. Install the Wheel Angle Sensor Mounting Bracket the same way on the axle type 2 machines.

2. The two arrows point to the two existing holes on the top of the kingpin where the Wheel Angle Sensor Mounting Bracket will be attached.

3. Refer to *Figure 1* and *Figure 2* for the location as to where the Linkage Rod Mounting Bracket will be attached for the two different axle types.
4. Use a 1/4”-20 tap to clean the threads of the two holes prior to beginning the installation.

5. Place two 1/4” x 1-1/8” spacers over the holes.

6. Attach the Wheel Angle Sensor Bracket to the kingpin with two 1/4” x 1-3/4” bolts, 1/4” flat washers, and 1/4” lock nuts from the install kit.

7. Tighten the bolt with a 7/16” socket and ratchet.
Install Wheel Angle Sensor Brackets - Common Parts

8. Attach the Wheel Angle Sensor to the Wheel Angle Sensor Bracket with two 3/8" x 5/8" bolts and flat washers.

Note: Verify the Wheel Angle Sensor is attached to the side of the bracket closest to the engine as shown.

Note: Verify that the wire connector is pointed towards the right side of the vehicle.

9. Tighten the bolts with a 9/16" ratchet wrench.

Install Linkage Bracket - Axle Type 1 Option

Install Wheel Angle Sensor Brackets - Option 1 Linkage Bracket

1. Locate the two holes just in front of the kingpin on the frame of the vehicle.

Note: The Wheel Angle Sensor is not installed in this Figure for clarity.

2. Attach the Linkage Bracket to the axle frame with two 1/4" x 1-1/4" hex bolt, flat washer, lock washer, and nuts.

3. Tighten the bolts with a 7/16" socket and ratchet and 7/16" wrench.
Install Linkage Bracket - Axle Type 2 Option

1. Locate the single tapped 1/2” hole between the kingpin and the frame of the vehicle.

   **Note:** The Wheel Angle Sensor is not installed in this Figure for clarity.

2. If present, remove the thread protector that is in the hole with a flat screwdriver.

3. Attach the Linkage Bracket to the axle with a 1/2” x 3/4” hex bolt, flat washer, and lock washer.

4. Hand tighten the bolt so it is snug.

5. Adjust the bracket so it is parallel with the frame and the linkage tab is pointing to the rear of the vehicle as shown.

6. Locate the small threaded hole on the bracket next to the bolt. Mark the hole with a marking pen.

7. Remove the bracket from the vehicle.

8. With a hammer and center punch, mark the location that has been marked.

9. Using a 1/4” drill bit and drill, drill a small, 1/8” (3mm) deep divot into the metal.

   **Note:** Do not drill all the way through the frame.

   **Note:** Do NOT drill the hole through the bracket as it will destroy the threads in the bracket. You must remove the bracket.
Install Wheel Angle Sensor Brackets - Option 2 Linkage Bracket

10. Reattach the Linkage Bracket, lining the divot with the hole.

11. Insert the 1/4” x 3/8” set screw into the small hole of the bracket so that it slightly sticks out the bottom of Linkage Bracket and into the hole that was just drilled.

12. Tighten the bolt holding the Linkage Bracket with a 3/4” socket and ratchet.

13. Tighten the set screw with a 1/8” Allen wrench.

Cut the Wheel Angle Sensor Rods to Length

The Wheel Angle Sensor rods are shipped longer than they need to be. These rods must be cut with a hack saw or other cutting device to the proper length to allow the linkage rods to allow the Wheel Angle Sensor to achieve the maximum number of counts as the steering wheel is turned from full right to full left.

**Note:** Due to the variability of the possible mounting positions, axle options, and wheel angle stops on the vehicle, it is the responsibility of the installer to verify the suggested lengths provided in this manual are correct for each individual installation prior to cutting the rods. Failure to verify the fit on your specific vehicle may cause damage to the Wheel Angle Sensor components or vehicle when the steering wheel is turned. This damage is not covered by warranty. Always verify the clearances prior to permanently cutting and connecting the Wheel Angle Sensor Rods to the Wheel Angle Sensor Brackets.

**Note:** Prior to cutting the rods, always mark the rods and temporarily connect them to the Wheel Angle Sensor Brackets. Manually position the steering mechanism at the full left and right positions and verify that if the rods were cut to the suggested lengths, nothing will be damaged. DO NOT CUT THE RODS UNTIL THE FIT IS VERIFIED.

*Figure 3* shows where to take the measurements for the Wheel Angle Sensor Rod and Linkage Rod. *Table 1* provides the typical rod lengths that work for most installations. Use these values as a starting point and adjust as needed for your specific installation.

**Note:** Secure the rods in a vice or other device while cutting. Protect the threads so they are not damaged. It is advisable to attach a nut on the side of the metal rod that is going to be kept in order to clean the threads after the cut has been made. Clean the ends of the threaded rods using a file and verify the threads are still good after cutting them.
Assemble the Linkage Rod Hardware

After cutting the Linkage Rods to the proper lengths the ball joints and other hardware must be attached and prepared for the installation.

**Note:** Never connect and turn the steering wheel with the Linkage Rods connected until the fit has been verified.

<table>
<thead>
<tr>
<th>Rod</th>
<th>Length</th>
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<tbody>
<tr>
<td>A</td>
<td>1-1/2 inches (38mm)</td>
</tr>
<tr>
<td>B</td>
<td>2 inches (51mm)</td>
</tr>
</tbody>
</table>

### Assemble the Linkage Rod Hardware

1. Attach a jam nut to the end of the Wheel Angle Sensor Rod (A).
2. Connect the Eye Connector to the end of the Wheel Angle Sensor Rod.
Assemble the Linkage Rod Hardware

3. Attach a jam nut to each end of the Linkage Rod (B).
4. Attach the ball joints to both ends of the linkage arm.

**Note:** The bolts for the ball joints should be pointing in the opposite direction as shown.

After assembling the Wheel Angle Sensor and Linkage Rods, use Figure 4 to determine the measurement points and Table 2 for the suggested lengths of the rods for the final assembly.

**Note:** Always verify that the suggested measurements will work on your installation. These measurements are provided as a starting point only and must be adjusted at the time of the installation to ensure that nothing is damaged when the steering wheel is moved. DO NOT PERMANENTLY CONNECT THE RODS TOGETHER UNTIL THE FIT IS VERIFIED.

**Figure 4** Wheel Angle Sensor Rod and Linkage Rod Cut Assembled Measurement Points

**Table 2** Wheel Angle Sensor Rod and Linkage Rod Suggested Assembled Lengths

<table>
<thead>
<tr>
<th>Rod</th>
<th>Length</th>
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<tbody>
<tr>
<td>A</td>
<td>2-1/2 inches (64mm)</td>
</tr>
<tr>
<td>B</td>
<td>3-3/4 inches (95mm)</td>
</tr>
</tbody>
</table>
Attach Wheel Angle Sensor and Linkage Rods

The Wheel Angle Sensor Linkage Rod will be attached to the Wheel Angle Sensor and the Linkage Rod will be attached to the Linkage Rod Bracket. Do not attach the Wheel Angle Sensor Rod to the Linkage Rod until the fit has been confirmed and the steering mechanism has been manually checked at the full right and full left positions.

Attach Wheel Angle Sensor and Linkage Rods

1. Attach the Wheel Angle Sensor Rod to the Wheel Angle Sensor with the screw, washer, and lock nut that came with the assembly.

2. The rod will point to the rear of the vehicle.

   Note: It is important that the flat washer goes on the screw head side and NOT the nut side when attaching the arm.

3. Tighten the screw on the Wheel Angle Sensor shaft with a 1/8” Allen wrench and a 3/8” open end wrench.

   Note: The screws holding the potentiometer sensor to the top of the metal block should stick out from the bottom of the Wheel Angle Sensor assembly (shown by arrows). The Allen head should always be on the top of the sensor.

   The screws stick out on the bottom to prevent the sensor from being accidentally over extended by hand. Verify these screws are installed correctly and the Wheel Angle Sensor Rod moves back and forth freely between the two screws at the bottom of the Wheel Angle Sensor block.
Attach Wheel Angle Sensor and Linkage Rods

4. Attach the linkage rod to the linkage bracket. The bolt attaches to the top of the bracket and the nut and lock washer go on the bottom.

5. Tighten the ball joint to the bracket with a 1/2” and 9/16” open end wrenches.

**Note:** Do not attach the Wheel Angle Sensor Rod to the Linkage Rod at this time. Make sure they are disconnected until after the maximum right and maximum left stops have been verified not to damage the assembly.

6. With the linkage rods disconnected, start the vehicle and manually turn the steering wheel so that the vehicle will travel straight ahead when moving.

7. Temporarily attach the Wheel Angle Sensor Rod and Linkage Rod together.

8. Rotate the Wheel Angle Sensor potentiometer on top of the mounting block so that the plastic wire connector is parallel to the Wheel Angle Sensor Rod.

9. After the potentiometer has been adjusted, tighten the potentiometer screws with a 3/8” wrench and 5/32” Allen wrench.

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Axle Type 1

Axle Type 2
10. Disconnect the linkage rods and then turn the steering wheel manually so the steering mechanism is turned to the full left position.

**Note:** The vehicle may need to be driven a short distance in order to get the steering system to move to the full left position.

11. Reattach the linkage assembly and verify that the sensor and linkage rods will not be damaged. Adjust the rod lengths as necessary.

12. Disconnect the linkage rods and turn the steering wheel manually so the steering wheels are turned to the full right position.

**Note:** The vehicle may need to be driven a short distance in order to get the steering system to move to the full right position.

13. Reattach the linkage assembly and verify that the sensor and linkage rods will not be damaged. Adjust the rod lengths as necessary.

14. Repeat Step 6 through Step 13 until the rod lengths have been adjusted and the potentiometer is centered to get the maximum sensor movement.

15. The maximum movement is reached when the Wheel Angle Sensor Rod will sweep from approximately 3/16” (5mm) from both bolt heads when the steering mechanism is turned to the maximum right and left positions.

**Note:** An Ohm meter can also be used to determine if there is enough sensor movement. Connect the Ohm meter to pins A and B of the Wheel Angle Sensor. Measure the Ohm reading at the maximum left and right position. After subtracting the smaller number from the larger number, there should be at least a 3.5 Kilo-Ohms change. The reading should also never go below 1.5 or higher than 6.1 Kilo-Ohms as this is reaching the limits of the potentiometer and could damage the sensor.

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**Wheel Angle Sensor Installation Guide**

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16. Once all the adjustments are complete, tighten all lock nuts and bolts on the Linkage and Wheel Angle Sensor Rods. A 1/2” and two 9/16” wrenches are required to tighten all the connections.